

Claims

- 1.) A polymerizable composition comprising
 - a) an ethylenically unsaturated monomer;
 - b) a radical polymerization initiator; and
 - c) a hydroxylamine, a nitron or an alkyl N-oxid having a molecular weight of more than 250 g/mol.

2. A polymerizable composition according to claim 1 wherein the ethylenically unsaturated monomer is selected from the group consisting of ethylene, propylene, n-butylene, i-butylene, styrene, substituted styrene, conjugated dienes, acrolein, vinyl acetate, vinylpyrrolidone, vinylimidazole, maleic anhydride, (alkyl)acrylic acid anhydrides, (alkyl)acrylic acid salts, (alkyl)acrylic esters, (alkyl)acrylonitriles, (alkyl)acrylamides, vinyl halides or vinylidene halides.

3. A polymerizable composition according to claim 1 wherein the ethylenically unsaturated monomer is a compound of formula $\text{CH}_2=\text{C}(\text{R}_a)-(\text{C}=\text{Z})-\text{R}_b$, wherein Z is O or S;
 R_a is hydrogen or $\text{C}_1\text{-C}_4$ alkyl;
 R_b is NH_2 , $\text{O}^-(\text{Me}^+)$, glycidyl, unsubstituted $\text{C}_1\text{-C}_{18}$ alkoxy, $\text{C}_2\text{-C}_{100}$ alkoxy interrupted by at least one N and/or O atom, or hydroxy-substituted $\text{C}_1\text{-C}_{18}$ alkoxy, unsubstituted $\text{C}_1\text{-C}_{18}$ alkylamino, di($\text{C}_1\text{-C}_{18}$ alkyl)amino, hydroxy-substituted $\text{C}_1\text{-C}_{18}$ alkylamino or hydroxy-substituted di($\text{C}_1\text{-C}_{18}$ alkyl)amino, $-\text{O}-\text{CH}_2-\text{CH}_2-\text{N}(\text{CH}_3)_2$ or $-\text{O}-\text{CH}_2-\text{CH}_2-\text{N}^+\text{H}(\text{CH}_3)_2 \text{An}^-$;
 An^- is an anion of a monovalent organic or inorganic acid;
 Me is a monovalent metal atom or the ammonium ion.

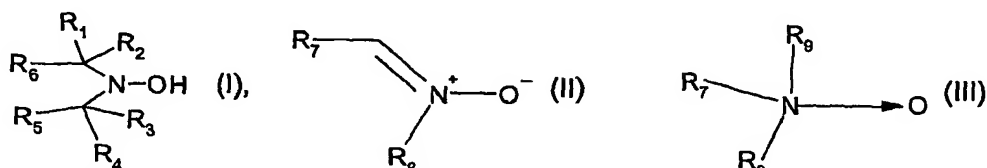
4. A polymerizable composition according to claim 2 wherein the ethylenically unsaturated monomer is styrene, n-butylacrylate, tert-butylacrylate, methylacrylate, ethylacrylate, propylacrylate, hexylacrylate or hydroxyethylacrylate.

5. A polymerizable composition according to claim 1 wherein the radical polymerization initiator is a azo compound, a peroxide, a perester or a hydroperoxide.

6. A polymerizable composition according to claim 5 wherein the radical polymerization initiator is a azo compound or a peroxide.

7. A polymerizable composition according to claim 1 wherein in component c) the hydroxylamine, the nitron or the alkyl N-oxid having a molecular weight of more than 250 are of formulae (I), (II) or (III)

5



R_1, R_2, R_3 and R_4 are independently hydrogen, phenyl or C_1 - C_4 alkyl;

R_5 and R_6 are independently C_7 - C_{35} alkyl, C_7 - C_{35} alkenyl or C_7 - C_{35} alkinyl, which may be unsubstituted or substituted by phenyl, halogen, NH_2 , $N(R_{21})_2$, $-OH$, $-CN$, $-NO_2$, or $-COOR_{21}$; or which may be interrupted by $-O-$ or $-C(O)-$; or

10

R_5 and R_6 together are an alkylene bridge, which may be interrupted by a $-O-$, $-C(O)-$ or a $-N(C_1-C_{18}alkyl)-$ group to form a heterocyclic 5, 6, 7 or 8 membered ring, which may be further substituted by a $-O-C(O)-]_nR_{20}$, $NR_{21}-C(O)-]_nR_{20}$ or a ketal group;

n is 1 or 2; wherein, when n is 1, R_{20} is hydrogen or C_1 - C_{18} alkyl and, when n is 2, R_{20} is C_1 -

15

C_{18} alkylene; R_{21} is hydrogen or C_1 - C_{18} alkyl;

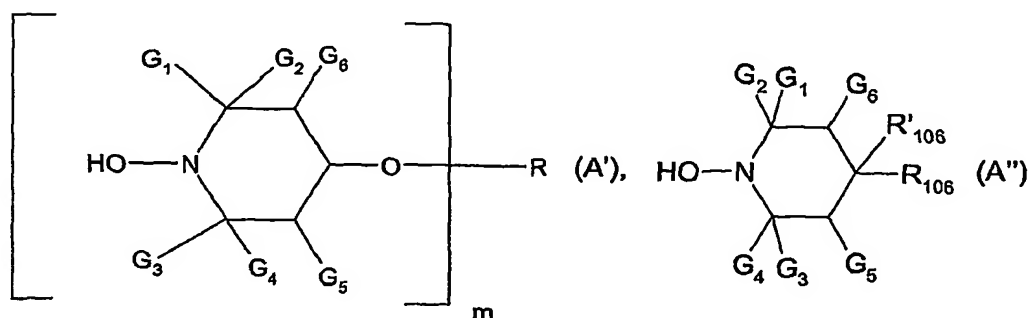
R_7 and R_8 are independently C_8 - C_{36} alkyl; and

R_9 is C_1 - C_4 alkyl.

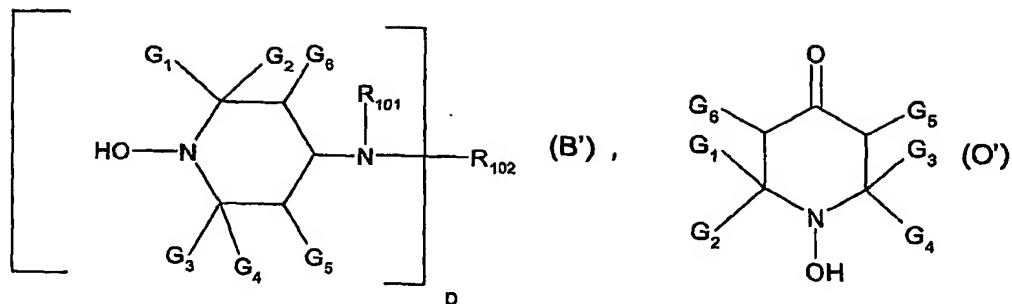
8. A polymerizable composition according to claim 7 wherein the hydroxylamine is of formula (I).

20

9. A polymerizable composition according to claim 7 wherein the compound of formula (I) is of formula A', A'', B' or O'



- 18 -



wherein

m is 1,

R is hydrogen, C₁-C₁₈alkyl which is uninterrupted or interrupted by one or more oxygen atoms, cyanoethyl, benzoyl, glycidyl, a monovalent radical of an aliphatic carboxylic acid having 2 to 18 carbon atoms, of a cycloaliphatic carboxylic acid having 7 to 15 carbon atoms, or an α,β -unsaturated carboxylic acid having 3 to 5 carbon atoms or of an aromatic carboxylic acid having 7 to 15 carbon atoms;

p is 1;

R₁₀₁ is C₁-C₁₂alkyl, C₅-C₇cycloalkyl, C₇-C₈aralkyl, C₂-C₁₈alkanoyl, C₃-C₅alkenoyl or benzoyl; R₁₀₂ is C₁-C₁₈alkyl, C₅-C₇cycloalkyl, C₂-C₈alkenyl unsubstituted or substituted by a cyano, carbonyl or carbamide group, or is glycidyl, a group of the formula -CH₂CH(OH)-Z or of the formula -CO-Z or -CONH-Z wherein Z is hydrogen, methyl or phenyl;

R₆ and R'₆ together are both hydrogen, a group =O or =N-O-R₁₂₀ wherein

R₁₂₀ is H, straight or branched C₁-C₁₈alkyl, C₃-C₁₈alkenyl or C₃-C₁₈alkinyl, which may be unsubstituted or substituted, by one or more OH, C₁-C₈alkoxy, carboxy, C₁-C₈alkoxycarbonyl; C₅-C₁₂cycloalkyl or C₅-C₁₂cycloalkenyl;

phenyl, C₇-C₉phenylalkyl or naphthyl which may be unsubstituted or substituted by one or more C₁-C₈alkyl, halogen, OH, C₁-C₈alkoxy, carboxy, C₁-C₈alkoxycarbonyl;

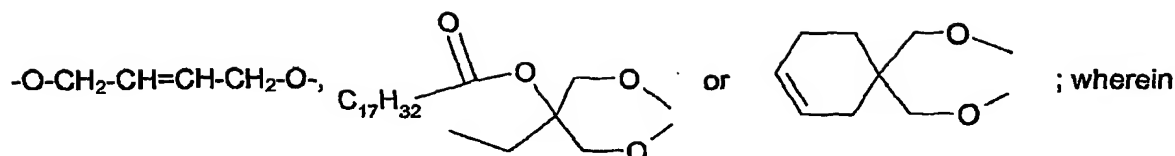
-C(O)-C₁-C₃₆alkyl, or an acyl moiety of a α,β -unsaturated carboxylic acid having 3 to 5 carbon atoms or of an aromatic carboxylic acid having 7 to 15 carbon atoms;

-SO₃⁻Q⁺, -PO(O⁻Q⁺)₂, -P(O)(OR₂)₂, -SO₂-R₂, -CO-NH-R₂, -CONH₂, COOR₂, or Si(Me)₃, wherein Q⁺ is H⁺, ammonium or an alkali metal cation; or

R₁₀₆ and R'₁₀₆ are independently -O-C₁-C₁₂alkyl, -O-C₃-C₁₂alkenyl, -O-C₃-C₁₂alkinyl, -O-C₅-C₈cycloalkyl, -O-phenyl, -O-naphthyl, -O-C₇-C₉phenylalkyl; or

R₁₀₆ and R'₁₀₆ together form one of the bivalent groups -O-C(R₁₂₁)(R₁₂₂)-CH(R₁₂₃)-O-, -O-CH(R₁₂₁)-CH₁₂₂-C(R₁₂₂)(R₁₂₃)-O-, -O-CH(R₁₂₂)-CH₂-C(R₁₂₁)(R₁₂₃)-O-, -O-CH₂-C(R₁₂₁)(R₁₂₂)-CH(R₁₂₃)-O-, -O-o-phenylene-O-, -O-1,2-cyclohexyldien-O-,

- 19 -



R_{121} is hydrogen, C_1 - C_{12} alkyl, COOH , $\text{COO-(C}_1\text{-C}_{12})\text{alkyl}$ or $\text{CH}_2\text{OR}_{124}$;

R_{122} and R_{123} are independently hydrogen, methyl ethyl, COOH or $\text{COO-(C}_1\text{-C}_{12})\text{alkyl}$;

R_{124} is hydrogen, C_1 - C_{12} alkyl, benzyl, or a monovalent acyl residue derived from an aliphatic, cycloaliphatic or aromatic monocarboxylic acid having up to 18 carbon atoms;

G_6 is hydrogen and G_5 is hydrogen or C_1 - C_4 alkyl, and

G_1 , G_2 , G_3 and G_4 are methyl; or

G_1 and G_3 are methyl and G_2 and G_4 are ethyl or propyl or G_1 and G_2 are methyl and G_3 and G_4 are ethyl or propyl.

10. A polymerizable composition according to claim 7 wherein in the hydroxylamine of formula (I)

R_1 , R_2 , R_3 and R_4 are hydrogen; and

R_5 and R_6 independently are C_7 - C_{35} alkyl or C_7 - C_{35} alkenyl.

11. A process for preparing an oligomer, a cooligomer, a polymer or a copolymer (block, random or graft) by free radical polymerization of at least one ethylenically unsaturated monomer or oligomer, which comprises (co)polymerizing the monomer or monomers/oligomers in the presence of

b) a free radical initiator and

c) a hydroxylamine, a nitron or an alkyl N-oxid having a molecular weight of more than 250 g/mol.

12 A process according to claim 11 wherein the polymer obtained has a polydispersity of between 1.1 and 2.5.

13 A process according to claim 11 wherein the polymerization is carried out by heating and takes place at a temperature of between 70°C and 160°C .

14. A process according to claim 11 wherein the hydroxylamine, the nitron or the alkyl N-oxid having a molecular weight of more than 250 g/mol is present in an amount of 0.001 to 10 mol % based on the monomer or monomers.

- 20 -

15. A process according to claim 11 wherein the weight ratio between the radical polymerization initiator and the hydroxylamine, the nitron or the alkyl N-oxid having a molecular weight of more than 250 g/mol is from 1:5 to 5:1.

5

16. A polymer or copolymer obtainable by a process according to claim 11.

17. Use of a hydroxylamine, a nitron or an alkyl N-oxid having a molecular weight of more than 250 for the controlled polymerization of ethylenically unsaturated monomers.

10